



Product Description

A two-component acrylic polyurethane high gloss, clear coating giving a high performance finish in maintenance industries.

- Long term recoatability properties
- Excellent gloss retention
- · Resistant to a large number of chemicals and water
- Ultra hard-wearing

Areas of Use

- As a topcoat for exterior wood
- As a durable topcoat for topside modules in the offshore industry

Physical Data

VOLUME SOLIDS: $52\% \pm 2\%$ (based on ASTM D2697)

DRY FILM THICKNESS: 50 microns **WET FILM THICKNESS:** 96 microns

THEORETICAL COVERAGE: 13.0m²/litre @ 40 microns dft 10.4m²/litre @ 50 microns dft

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COLOUR: As per shade card

FINISH: Glossy

Application

AIRLESS SPRAY: This is the recommended method of application. Tip size: 0.28 - 0.38mm (0.011 - 0.015 in) Pressure: 110 - 150kg/cm² (1600 - 2100psi)

BRUSH OR ROLLER: May be used. However, additional coats may be required to achieve the recommended film thickness.

NOTE: Berger Woodtech Heavy Duty Varnish is supplied in two separate containers. Contents must be thoroughly intermixed before use. Once mixed, allow to stand for 5 - 10 minutes, this allows any aeration to settle. Unopened tins should be stored in a warm dry atmosphere away from moisture.

Drying Time

SURFACE	TOUCH	HARD	OVERCOATII	NG INTERVAL	POT
TEMPERATURE	DRY	DRY	MINIMUM	MAXIMUM	LIFE
25°C	45 Mins.	20 Hrs.	16 Hrs.	Indefinite	6 Hrs.
35°C	30 Mins.	16 Hrs.	10Hrs.	Indefinite	4 Hrs.

NO. OF COMPONENTS: 2

MIXING RATIO: 7 Parts Base to 1 Part Hardener (by volume)

APPLICATION CONDITIONS: Do not apply this product if the Relative Humidity exceeds 95% or if the substrate temperature is within 3°C of the dew point.

Additional Information

Thinner / Cleaning Solvent Berger Reducer #5

Storage Instructions Store in a cool shaded dry area

Flash Point Mixed 29°C Packaging 4 Litres Shelf Life 12 Months

Woodtech HD Varnish Luxathane 5000.indd 1 8/25/2015 9:32:32 AM



Surface Preparation

FOR NEW WOOD, PLYWOOD, CHIPBOARD & HARDBOARD:

- Sand smooth and dust down
- Fill holes / cracks, etc. with solvent-less epoxy filler
- Apply 2-3 coats of Heavy Duty Varnish

Product Use Restrictions

- Not suitable for immersed conditions
- Do not apply this product if the pot life has been exceeded even if the paint still appears to be liquid
- Dry heat resistance up to 120°C

Health & Safety

- · Avoid contact with the skin and eyes. Wear suitable protective clothing such as overalls, goggles, dust masks and gloves. Use a barrier cream.
- Ensure that there is adequate ventilation in the area where the product is being applied. Do not breathe vapour or spray.
- This product is flammable. Keep away from sources of ignition. Do not smoke. Take precautionary measures against static discharge. In case of fire, blanket flames with foam, carbon dioxide or dry chemicals.

First Aid

- Eyes: In the event of accidental splashes, flush eyes with water immediately and obtain medical
- Skin: Wash skin thoroughly with soap and water or approved industrial cleaner. DO NOT USE solvent or thinners.
- Inhalation: Remove to fresh air, loosen collar and keep patient rested.
- Ingestion: In case of accidental ingestion, DO NOT INDUCE VOMITTING. Obtain immediate medical attention.





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